UNITED STATES PATENT OFFICE.

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PROCESS OF STERILIZING CHEESE AND AN IMPROVED PRODUCT PRODUCED BY SUCH PROCESS.

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Specification of Letters Patent.

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No Drawing.

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To all whom it may concern:

Be it known that I, JAMES LEWIS KRAFT, a citizen of the United States, residing at Chicago, in the county of Cook and State of Illinois, have invented a certain new and Improved Process of Sterilizing Cheese and an Improved Product Produced by Such Process, of which the following is a specification.

This invention relates to an improved process of sterilizing cheese to render it permanently keeping, and to the product there-

by produced.

The chief object of the invention is to 15 convert cheese of the Cheddar genus into such condition that it may be kept indefinitely without spoiling, under conditions which would ordinarily cause it to spoil, and to accomplish this result without substantially impairing the taste of the cheese. Incidentally, the process has a marked value in that it has the effect of permanently arresting the curing or flavor-development of the cheese, from which it follows that the cheese may be brought to the precise stage of ripening desired and then permanently arrested and kept in that stage or condition until consumed.

The invention consists in the matter here-30 inafter described and more particularly

pointed out in the appended claims.

It is common knowledge that various food products may be sterilized by the application of heat and then hermetically sealed -35 under sterilized conditions and so rendered permanently keeping. But the attempt to apply such treatment to cheese of the Cheddar genus has invariably resulted in failure, so far as rendering the product perma-40 nently keeping is concerned.

It is a well known fact that cheese of the Cheddar genus cannot be heated to a temperature much above its melting point without disintegrating and permanently losing

45 its true cheesy character. That is to say, the melted cheese becomes stringy and the casein and fats separate and cannot be returned to their original combined true cheese form and homogeneous condition. For this reason 50 it has been impossible to treat such cheese to a high sterilizing temperature without spoiling it, and a completely sterilized and

permanently keeping cheese of the Cheddar genus has not been produced prior to my

discovery.

I understand that various cheeses, especially of the soft varieties, such as Camembert, Limburger, Brie, etc., which in the advance stages of curing become liquid or semiliquid, have been made permanently keep- 60 ing by sterilizing with heat and sealing hermetically under sterilized conditions. I believe the explanation to be that in the process of making and curing soft cheeses of the varieties stated, all those bacteria which can 65 only be killed by heat of a comparatively high degree, have been killed off, (possibly by a toxic condition of the cheese as regards such bacteria, developed by the curing) while the remaining bacteria are all such as 70 may be killed at a relatively low temperature,—a temperature below at which the cheese will distintegrate and be spoiled. Hence, sterilization of these cheeses has been possible. On the other hand, in case of 75 cheese of the Cheddar genus, the making and curing or ripening does not eliminate bacteria present and which require a relatively high temperature to kill them, and it follows that the high temperature for ster- 80 ilizing is imperative, and coupled with such high temperature treatment, some treatment which will prevent the high temperature from spoiling or disintegrating the cheese. I have discovered that cheese of the Ched-85

dar genus may be prevented from disintegrating under the action of heat of as high temperature as 175° F. or even more, by subjecting the mass to proper agitation and stirring continuously or substantially continu- 90 ously throughout the period beginning with the application of heat to the cheese, and continued until it has reached the necessary temperature and been maintained at that temperature amply long enough to insure 95 thorough sterilization. A temperature of 175° F. maintained for a period of ten or fifteen minutes is ample to insure thorough

sterilization.

In carrying out my improved process, a 100 preferred way is substantially as follows: The cheese having been made and cured to the desired stage in the usual or any suitable way, the bandages are removed and the cheese cut up into small pieces, preferably 105 by the use of a suitable slicing machine; the cutting up being desirable to facilitate the stirring in the early stages and to allow the heat to penetrate quickly and with approximate uniformity. The cut up cheese is 110